



PAOFONG
®

Vertical Milling Machine

Vertical Turret Milling Machine

Horizontal Milling Machine

Bed Type & CNC Milling Machine



**MADE IN
TAIWAN
SINCE 1986**

PAOFONG®



Quality is the first priority at PAOFONG

Major Products

PaoFong Industry Co.,Ltd. was established since 1986. Specializes in conventional machine tools manufacturing. PaoFong continuously insists on "Technology Innovations and Quality Superiority" and devotes itself to developing Horizontal Milling & Bed type milling with CNC machine tools. Our nonstop R&D, designers, offers innovations, high efficiency and quality machine tools for all customers.

- Vertical Turret Milling Machines

PF-2S & PF-2VS, PF-3S & PF-3V5 PF-4S & PF-4VS, PF-4SA, PF-4VSA, PF-5S & PF-5VS, PF-6S & PF-6V5, PF-PS, PF-DSNC System

- Horizontal With Vertical Milling Machine

PF-6H, PF-6SH & PF-6VSH, PF-DSNC System

- Bed Type & CNC Milling Machines

PF-8S, PF-8DSNC, PF-8SCNC, PF-8S1500CNC

- Drill Sharpeners & End Mill Grinder Machines

PF-213 PF-1226, PF-413 PF-1225



Available equipped with machine models:

- PF-2S PF-2VS
- PF-3S PF-3VS
- PF-4S PF-4VS
- PF-5S PF-5VS
- PF-6S PF-6H
- PF-6SH PF-6VSH

new



Z axis Automation (opt)
Z axis travel 80mm

Feature

- Easy to shift between automatic mode or manual mode.
- User-friendly human machine interface with 15" Touch screen offers easy-operation and effective monitoring.
- input G code program through touch screen or wireless keyboard.
- Can customize the screen.
- Available USB drive transmitting 2D / 3D CAD / CAM program.



- Table Size: 229×1067 mm
- Spindle Taper: R8 or N.S.T#30 (N.S.T#40-O.P.T)
- Spindle Motor: 3 HP



PF-2S

PF-2S

• Feature

- 3 HP Spindle Motor
- 9" x 42" Table Standard
- 9" x 49" Table Optional
- Spindle Taper NST# 30, or R8
- Spindle Taper NST# 40 optional
- Special Square Head for Step Speed
- X, Y, Z-axes Dovetail slide ways
- X, Y-axes Coated with Turcite-B
- X, Y, Z-axes Hardened & Ground Way

• Optional Equipment

- Work Lamp
- Coolant System
- Chip (pan) Guard
- Inverter Motor
- Air Power Draw Bar
- Clamping Kits
- Machine Vise
- Milling Chuck with Collets
- X, Y, Z-axes Power Feed
- X, Y, Z-axes Digital Readout
- X, Y-axes Precision Ball Screw
- Electric Cabinet with 6 Drop Control Panel
- + Spindle Motor Auto Brake

• Standard Accessories

- Draw Bar
- Operation Manual
- Tools & Tool Box
- One Shot Lubrication
- Circuit Breaker Switch
- Front & Rear Plastic Splash Guard



• PF-2VS

Variable Speed Head 3HP

PF-2S

Step Speed Head 3HP



• PF-3VS

Variable Speed
Head 3HP



• Feature

- 3 HP Spindle Motor
- 10" x 50" Table Standard
- 10" x 54" Table Optional
- Spindle Taper NST# 30 or R8
- Spindle Taper NST# 40 optional
- Special Square Head for Step Speed
- X, Z-axes Dovetail slide ways
- Y-axis Square way (PF-4S, 4VS)
- X, Y-axes Coated with Turcite-B
- X, Y, Z-axes Hardened & Ground

• Optional Equipment

- Work Lamp
- Coolant System
- Chip (pan) Guard
- Inverter Motor
- Air Power Draw Bar
- Milling Vise
- Clamping Kits
- Milling Chuck with Collets
- ISO40 Quill Diameter 86mm optional
- X, Y, Z-axes Power Feed
- X, Y-axes Precision Ball Screw
- X, Y, Z-axes Digital Readout
- Horizontal Milling Attachment
- Electric Cabinet with 6 Drop Control Panel
- +Spindle Motor Auto Brake

• PF-4S

Step Speed Head 3HP
Y-axis Square way



• Standard Accessories

- Draw Bar
- Tools & Toolbox
- One Shot Lubrication
- Circuit Breaker Switch
- Front & Rear Plastic Splash Guard

PF-5S

Step Speed Head 5HP

Spindle Motor Stop
Brake Auto Power off

• Feature

5 HP Spindle Motor
10" x 54" Table Standard
12" x 54" Table Optional
Spindle Taper NST#40
Special Square Head for Step Speed
X-axis Dovetail slide way
Y, Z-axes Square ways
X, Y-axes Coated with Turcite-B
X, Y, Z-axes Hardened & Ground
Z-axis Auto Knee Motor Optional
Automatic Lubrication sideways and feed screws ensures

• Optional Equipment

Work Lamp
Coolant System
Chip (pan) Guard
Inverter Motor
Air Power Draw Bar
Machine Vise
Clamping Kits
Milling Chuck with Collets
X, Y, Z-axes Power Feed
X, Y, Z-axes Digital Readout
X, Y, Z-axes Precision Ball Screw
Electric Cabinet with 6 Drop Control
Panel+ Spindle Motor Auto Brake

• Standard Accessories

Draw Bar
Tools & Toolbox
Plastic Splash Guard
One Shot Lubrication
Circuit Breaker Switch

• PF-4VSA

Variable Speed Head 3HP

Spindle Taper NST#30 or R8

Table Size: 10" x50"



PF-6S

Step Speed Head

Spindle Motor Stop
Brake Auto Power off

• Feature

5 HP Spindle Motor
10" x 54" Table Standard
12" x 54" Table Optional
Spindle Taper NST# 40
Special Square Head for Step Speed
X-axis Dovetail slide way
Y, Z-axes Square ways
Z-axis Auto Knee Motor Optional
X, Y-axes Coated with Turcite-B
X, Y, Z-axes Hardened & Ground
Z-axis Auto Knee Motor Optional
Automatic Lubrication sideways and feed screws ensures, Accurate motion for all parts
Lubrication interval is 60 minutes Optional

• Optional Equipment

Work Lamp
Coolant System
Chip (pan) Guard
Adjustable Safety Table Cover
Milling Vise
Clamping Kits
Milling Chuck with Collets
Horizontal Milling Attachment
X, Y, Z-axes Power Feed
X, Y, Z-axes Digital Readout
X, Y, Z-axes Precision Ball Screw
Electric Cabinet with 6 Drop Control
Panel+spindle Motor Auto Brake

• Standard Accessories

Draw Bar
Tools & Toolbox
One Shot Lubrication
Operation Manual
Circuit Breaker Switch
Front & Rear Plastic Splash Guard



• **PF-5VS PF-6VS**
Variable Speed Head 5HP



PF-6H

Horizontal Milling Machine - Step speed 5HP

• Feature

- 5 HP Spindle Motor
- 10" x 54" Table Standard
- 12" x 54" Table Optional
- Spindle Taper NST# 40
- X-axis Dovetail slide way
- Y, Z-axes Square ways
- X, Y-axes Coated with Teflon-B
- X, Y, Z-axes Hardened & Ground
- Z-Axis Auto Knee Motor Optional
- Automatic Lubrication sideways and feed screws ensures , Accurate motion for all parts Lubrication interval is 60 minutes

• Optional Equipment

- Work Lamp
- Coolant System
- Chip (pan) Guard
- Adjustable Safety Table Cover
- Milling Vise
- Clamping Kits
- Milling Chuck with Collets
- X, Y, Z-axes Power Feed
- X, Y, Z-axes Digital Readout
- X, Y, Z-axes Precision Ball Screw

• Standard Accessories

- Horizontal Mill Arbor 1/pcs
- Horizontal Draw Bar 1/pcs
- Tools & Toolbox
- Auto Lubrication
- Front & Rear Plastic Splash Guard
- Electric Cabinet with 6 Drop Control Panel
- Rapid up & down motor Z-axis





Variable Speed Head 5HP

Vertical & Horizontal Milling Head - Step Speed 5HP

**Vertical Spindle Motor
Auto Brake Power off**



• Feature

- 5 HP Spindle Motor
- 10" x 54" Table Standard
- 12" x 54" Table Optional
- Spindle Taper NST# 40
- Special Square Head for Step Speed
- X-axis Dovetail slide way
- Y, Z-axes Square ways
- X, Y-axes Coated with Teflon-B
- X, Y, Z-axes Hardened & Ground
- Z-Axis Auto Knee Motor Optional
- Automatic Lubrication sideways and feed screws ensures Accurate Motion for all parts Lubrication interval is 60 minutes

• Optional Equipment

- Work Lamp
- Coolant System
- Chip (pan) Guard
- Adjustable Safety Table Cover
- Milling Vise
- Clamping Kits
- Milling Chuck with Collets
- X, Y, Z-axis Gear Type Motor
- Inverter Motor
- X, Y, Z-axes Power Feed
- X, Y, Z-axes Digital Readout
- X, Y, Z-axes Precision Ball Screw
- 4th Rotary Table

• Standard Accessories

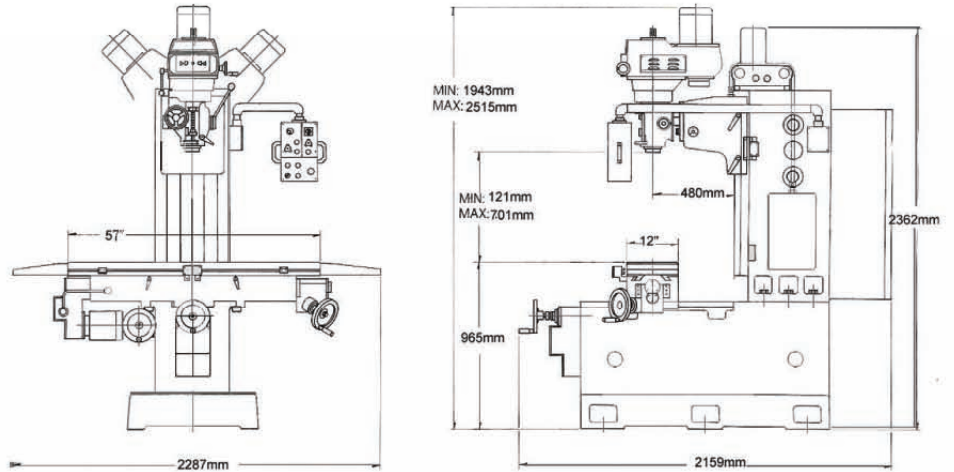
- Draw Bar
- Operation Manual
- Tools & Toolbox
- Auto Lubrication
- Front & Rear Plastic Splash Guard
- Electric Cabinet with 6 Drop Control Panel
- Vertical Spindle Motor Auto Brake

PF-6SHNC



PF-8S

Step Speed Head 5HP
Inverter Speed Head



• Feature

5 HP High-Torque Inverter Head
(7.5HP Optional) 105mm Quill diameter
for heavy cutting & drilling work Head
tilts 45° left & right, delivers and angular
machining capacity

12" x 57" Table Standard
X,Y,Z-axes is driven servo motor
Y,Z-axes Square Ways
X-axis Dovetail slide way
X,Y,Z-axes Coated with Turcite-B
X,Y,Z-axes Hardened & ground
X,Y,Z-axes Brake for motor
Precision Ball Screw for X,Y,Z-axes
Handy Pulse(MPG)

Dimension Drawing

Handy
Pulse
(MPG)



- **New Products**

Mechanical Patent No: M465975

Mechanical Patent No: M503959

Easy to shift between automatic and manual mode.
User-friendly human machine interface with 15" Touch Screen. Offers easy operation.
Input G M code program through touch screen or wireless keyboard.
Can customize the screen.
Available USB drive transmitting 2D/3D CAD/CAM program.

NC Control 15" Touch Screen

- **Feature**

5 HP High-Torque Inverter Head
(7.5HP Optional) 105mm Quill diameter
for heavy cutting & drilling work Head
tilts 45° left & right, delivers and angular
machining capacity

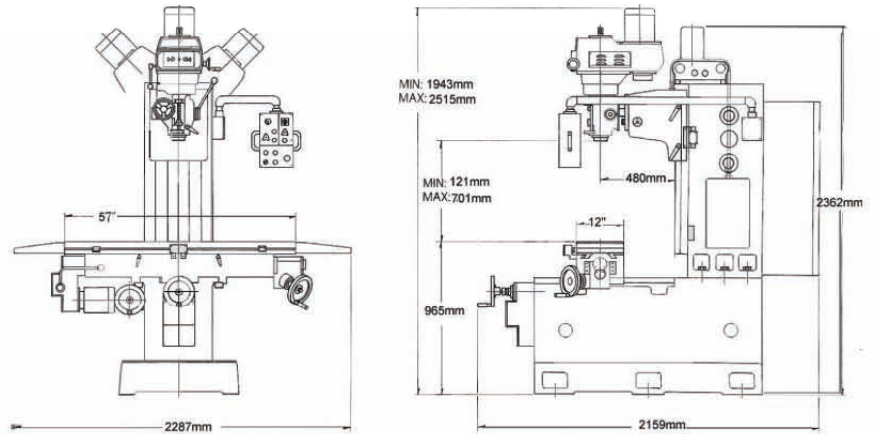
12" x 57" Table Standard
X,Y,Z-axes is driven servo motor
Y,Z-axes Square Ways
X-axis Dovetail slide way
X,Y,Z-axes Coated with Turcite-B
X,Y,Z-axes Hardened & ground
Precision Ball Screw for X,Y,Z-axes
Handy Pulse(MPG)



**Handy
Pulse
(MPG)**

PF-8SCNC

Bed Type Mill 3-AXES CNC CONTROL



• Feature

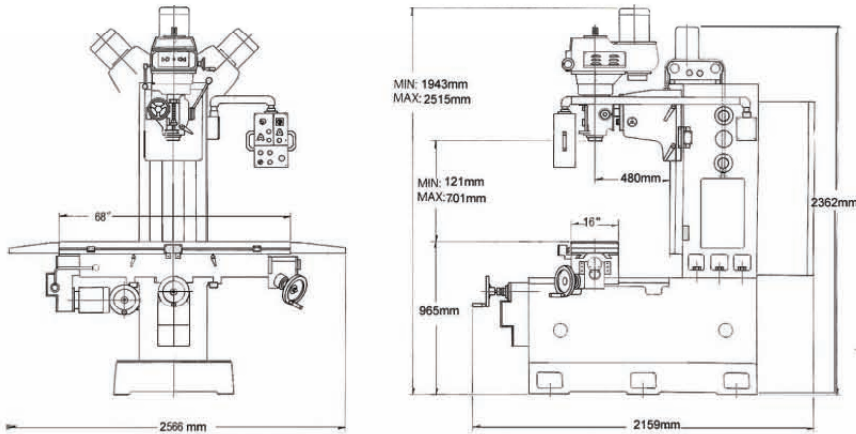
- Spindle Taper: NST#40
- Centroid 3 Axes CNC
- Table size: 12" x 57" (305 x 1448 mm)
- Travel: X = 1000 mm Y = 500 mm Z = 550mm
- Heavy-duty meehanite castings
- X,Y,Z-axes Coated with Turcite-B
- X,Y,Z-axes Hardened & ground
- X,Y,Z-axes Precision Ball Screw
- Auto lubrication
- Coolant system
- Halogen work light
- Handy Pulse(MPG)
- Air Powered Draw Bar optional

Dimension Drawing



PF-8S1500CNC

Bed Type Mill
4- axes CNC CONTROL



• Feature

- Table size: 16" x 68" (400 x 1730 mm)
- Travel: X = 1500 mm Y = 500 mm Z = 550mm
- Spindle Taper: NST#40
- Centroid 4 Axes CNC
- 4th Rotarl Table
- Coolant system
- Halogen work light
- Auto lubrication
- Turcite-coated surfaces
- Heavy-duty meehanite castings
- Hardened & ground square ways
- X, Y, Z-axes Digital Readout
- X, Y, Z-axes Precision Ball Screw
- Air Powered Draw Bar optional

Dimension Drawing

The PF-8S1500CNC Bed type 4-axis vertical Bed type milling machine developed by PAOFONG Machine. It is mainly used for machining of large Table and heavy-duty chip removal capacity. This large machine bed is developed for large-sized Table design. It is built with premium cast-iron construction that provides a solid base for optimum work results.



OPTIONAL ACCESSORIES



Air Power Drawbar



Ball Screw



Coolant Pump



Halogen Lamp



Chip(Pan) Guard



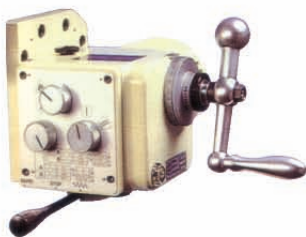
Table-Safety Cover



Inverter Motor



Slotting Head



Gear Motor-X,Y axes



Gear Motor-Z axis



DC-Motor X,Y-axes



Power Feed X,Y,Z-axes



Digital Readout



Drill Sharpener Machine



End Milling Grinder Machine



Horizontal Milling Attachment



Boring Head



ER Collects



ER Milling Collects Chuck Kit



Face Mill Cutter 45°



Face Mill Holder



Horizontal Mill Arbor



Live Center



Milling Chuck Straight



Shoulder End Mills



OZ Taper Shank R8



Keyless Drill Mount



OZ Collects



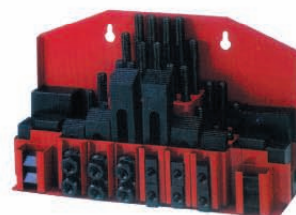
OZ Milling Collects Chuck Kit



Touch Point Senso



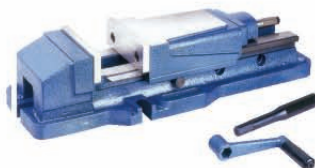
Tool Holder Locking Device



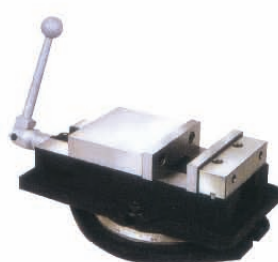
Clamping Kits



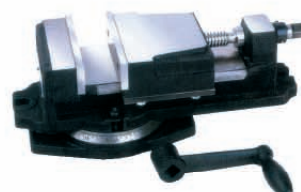
Ground Paralles



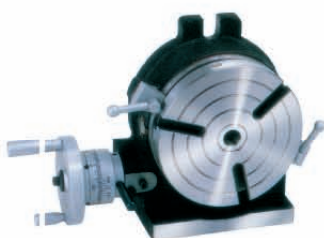
Hydraulic Machine Vise



Ang-Fixed Milling Vise



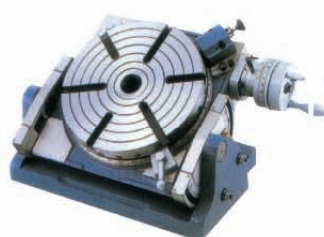
K-Type Milling Vise



Horizontal / Vertical Rotary Table



Super Indexing Spacer



Universal Tilting Rotary Table



BS-2 Universal Dividing Head

SPECIFICATIONS

SPEC.		MODEL	PF-2S	PF-2VS	PF-3S PF-4S	PF-3VS PF-4VS	PF-5S	PF-5VS	PF-6S	PF-6VS
Table Surface			229x1067 mm		254x1270 mm		254x1372 mm		254x1372 mm	
Longitudinal travel (X-axis)			676 mm		830 mm		850 mm		900 mm	
Cross travel (Y-axis)			305 mm		410 mm		420 mm		420 mm	
Vertical (Knee) travel (Z-axis)			406 mm		406 mm		470 mm		480 mm	
T-slots (3)			16 x 3 x 63 mm				16 x 3 x 63 mm			
Quill Travel			127 mm				125 mm			
Quill Diameter			85.725 mm				105 mm			
Spindle Taper			R8 or N.S.T#30 (N.S.T#40- O.P.T)				N.S.T#40			
Quill Feeds			0.04 / 0.08 / 0.15 mm (0.0015"- 0.003" - 0.006")							
Spindle Motor			3 HP (Inverter - O.P.T)				5 HP (Inverter - O.P.T)			
Spindle Inverter			O.P.T							
Step Spindle Speeds			50HZ: 4p-70~2720 - 8 speeds 16speed: 2p/4p-70~4800 r.p.m. (O.P.T) 60HZ: 4p-80~2720 - 8 speeds 16speed: 2p/4p-80~5440 r.p.m. (O.P.T)				50HZ: 4p/8p-35~2850 r.p.m. 16speed: 2p/4p-70~4700 r.p.m. (O.P.T) 60HZ: 4p/8p-45~3000 r.p.m. 16speed: 2p/4p-90~3600 r.p.m (O.P.T)			
Variable Spindle Speeds			50HZ: 4p-60~3250 r.p.m. 60HZ: 4p-70~3900 r.p.m				50HZ : 4p-55~2720 r.p.m. 2p-56~3900 r.p.m (O.P.T) 60HZ : 4p-70~3400 r.p.m			
Overall Height H			2170 mm		2170 mm		2380 mm		2540 mm	
Overall Depth L			1525 mm		1640 mm		2000 mm		1970 mm	
Overall Width W			1502 mm		1720 mm		2180 mm		2180 mm	
Ram Travel			390 mm		560 mm		650 mm		620 mm	
Overarm Swivel On Turret			360°							
Head Tilt Front-to-back			40° - 0° - 45°				40°-0°-45° (O.P.T.)		—	
Head Tilt Left To Right			90° - 0° - 90°							
Approx. Net Weight			880 / 960 kgs		1110 / 1190 kgs		1588 / 1668 kgs		1637 / 1716 kgs	
Packing Dimensions			148x140x186 cm		161x149x186 cm		171x155x200 cm		179x153x217 cm	

*Note:We reserve the right to modify and improve our products.

VERTICAL TURRET WITH HORIZONTAL MILLING MACHINES :

Standard Accessories

Draw Bar
Lubrication
Tools & Toolbox
Plastic Splash Guard
Operational Manual
X.Y- axes Coated with Turcite-B
X.Y+.Z-axes Hardened & Ground Ways

Optional Equipment

Work Lamp
Coolant System
Chip Guard (Pan)
X.Y.Z.- axes Power Feed
X.Y.- axes Ball Screw
X.Y.Z.- axes Gear Type Motor
X.Y.Z.- axes Digital Readout

Clamping Kits
Machine Vise
Milling Chuck & Collets
Large Table 228 x 1244 mm
Large Table 305 x 1372 mm
Air Power Draw Bar
CE - Normals Electrics



SPEC.	MODEL	PF-6H	PF-6SH	PF-6VSH	PF-8S PF-8SNC	PF-8SCNC	PF-8S1500CNC
Table surface		254x1372mm	254x1372mm		305x1448mm	305x1448mm	400x1730mm
Longitudinal Travel (X-axis)		900mm	900mm		1000mm	1000mm	1500mm
Cross Travel (Y-axis)		420mm	420mm		550mm	500mm	500mm
Vertical (Knee) travel (Z-axis)		480mm	480mm		600mm	550mm	550mm
T-slots (3)		16x3x63mm			16.1/19mm		
Spindle Motor		5HP (7.5 HP - O.P.T)			5HP (7.5HP, 10HP - O.P.T) (Inverter)		
Spindle Taper		N.S.T#40			N.S.T#40		
Quill Travel		125 mm			125 mm		
Horizontal Spindle Speeds							
Spindle Speeds (6 Steps)	50HZ: 60~750 r.p.m 60HZ: 70~835 r.p.m						
Spindle Center to Table Surface	450 mm						
Distance of Spindle Center to Over Arm Bottom	160 mm						
Vertical Spindle Speeds							
Quill Diameter		—	105 mm		105mm		
Quill Feeds		—	0.04 / 0.08 / 0.15		0.04/0.08/0.15mm(0.0015" -0.003" - 0.006")		
Step Spindle Speeds		—	50HZ: 4p/8p-35~2850 r.p.m. 16speed 2p/4p-70~4700 r.p.m.(O.P.T) 60HZ: 4p/8p-45~3000 r.p.m. 16speed2p/4p-90~3600 r.p.m(O.P.T)		60HZ: 60-4200 r.p.m		
Variable Spindle Speeds		—	50HZ : 4P - 60~3250 r.p.m 2p-56~3900 r.p.m.(o.p.t.) 60HZ : 4P-70~3900 r.p.m 4p-60~3400 r.p.m.		—		
Overall Height	H	1870mm	2540 mm		2520 mm		2520 mm
Overall Depth	L	1970mm	1970 mm		2200 mm		2200 mm
Overall Width	W	2180mm	2180 mm		2287 mm		2567mm
Ram Travel		620mm	620 mm		—		—
Overarm Swivel On Turret		360°			—		—
Head Tilt Front-to-back		—			—		
Head Tilt Left To Right		90° - 0° - 90°			90° - 0° - 90°		
Approx. Net Weight		1676/1756 kgs	1700/1800 kgs		3600 kgs	4100 kgs	4450 kgs
Packing Dimensions		179x153x186cm	179x153x217cm		176x206x241cm	176x206x241cm	217x230x241cm

*Note:We reserve the right to modify and improve our products.

BED TYPE MILLING MACHINES:

Standard Accessories

Draw Bar
Auto Lubrication
Tools & Toolbox
Operation Manual
X,Y,Z-axes Rapid Traverse
X,Y,Z-axes Coated with Turcite-B
X.Y.Z-axes Hardened & Ground Ways

Work Lamp
Coolant system
Chip Guard (Pan)
X.Y.Z.- axes Ball Screw
Handy Pulse (MPG)
Electric Box Control Panel
Y-axis Metal Way Cover,
Rear Rubber Dust Guard.

Optional Equipment

Rotary Table
Clamping Kits
Machine Vise
Milling Chuck & Collets
Spindle Micrometric Feed
CE-Normals Electrics
N.S.T# 40 Air power Drawbar
X.Y.Z- axes Digital Readout
Large Table : 400 x 1730 mm

PF-213

PF-1226

• Patented Features

Double-bearing grinding unit (reduce wear).
Drill tightened design with bearing devise.
Adjustable trimming angle.

• Standard Accessories

PF-213

ER Collets, ranged from 2.5mm-13mm (12pcs).
CBN Dimand wheel #200x1 PCS (for High Speed drill).
3mm and 4mm Hexagon (Hex.) wrench x 1 pc each.

PF-1226

ER Collets, ranged from 12mm-26mm (15pcs).
CBN Dimand wheel #150x1 PCS (for High Speed drill).
4mm and 6mm Hexagon (Hex.) wrench x 1 pc each.

• Optional Accessories

SDC #400 Diamond wheel (For carbide drill).
CBN #400 Diamond wheel (for < 4mm, High Speed drill).
ER Collets, include 3.5~12.5mm (10pcs).

• Changing The Grinding Wheel

Loose the side knob (B1) and open the side cover (B2).
Use a 4mm kexagon wernch to loose the screw (B3),
unscrew it counter-clockwise.
Replace with a new diamond grinding wheel and
tightenthe screw after the wheel is installed.
Be sure to close the side cover (B2) properly and to
fasten the side knob (B1).

• Attention

Please do not switch on the machine before

- (1) the diamond wheel screw (B3) is tightly screwed.
- (2) the side cover (B2) is properly closed.
- (3) the right knob (B1) is fully fastened.

In case of any hazard from occurring, please make
sure that the above measures are followed strictly.
The machine has an automatic "power-off" device to
ensure operator's safety. Power supply will be
cut-off immediately when the cover is opened.



• Specification

Model	PF-213	PF-1226
Drill Diameter	Ø2mm - Ø13mm	Ø8mm - Ø30mm
Point Angle	85° ~ 140°	
Power Supply	DC110 / DC220 50/60HZ	
Motor	90W	450W
Speed	6000 r.p.m	4000 r.p.m
Weight	10 kg	25 kg
Packing Dimension	305 x 172 x 180 (mm)	470 x 260 x 235 (mm)

PF-413

PF-1225

• Features

High Efficiency, High Quality Grinding Slip, Good Grinding Results
 Quality Assurance: $\pm 0.02\text{mm}$
 Easy Operation, For Urgent convenience. Fast
 For End Mill Re-sharing, 2,3 And 4 Flute Precision, Efficient, Easy operation, Short Processing time, Grinding Diameter from 4-13 mm.

• Standard Accessories

PF-413

Cable 1 SET ,Fuse 2 PCS
 Hex. key wrench 1 PCS 4mm
 ER collet ER-313 $\varnothing 4 \sim \varnothing 13\text{mm}$ (10pcs)
 Daimond wheel ER-313 SDC300# ($\varnothing 4\text{mm} \sim \varnothing 5\text{mm}$, for carbide end mill)
 Grinding wheel ER-313 SDC300# ($\varnothing 6\text{mm} \sim \varnothing 13\text{mm}$, for carbide end mill)
 ER chuck 2, 4 flutes chuck *1 set 3 flutes chuck *1 set

PF-1225

Cable 1 SET ,Fuse 2 PCS
 ER-1225 $\varnothing 12, 16, 18, 20, 22, 25\text{mm}$
 Hex. key wrench 1 PCS 4mm
 ER-1225 CBN150# ($\varnothing 12\text{mm} \sim \varnothing 25\text{mm}$, for HSS end mill)
 ER-1225 SDC150# ($\varnothing 12\text{mm} \sim \varnothing 25\text{mm}$, for carbide end mill)



• Specification

Model	PF-413	PF-1225
Capacity	$\varnothing 4\text{mm} - \varnothing 13\text{mm}$	$\varnothing 12\text{mm} - \varnothing 25\text{mm}$
Axial Angles	Third angle 6° Primary angle 20° Second angle	
Motor	450W	1000W
Speed	6000 r.p.m	4500 r.p.m
Power	DC110V DC220V 50/60HZ	
Weight	17 kgs	30kgs
Packing Dimension	310 x 255 x 290 (mm)	360 x 290 x 340 (mm)

Quality

Innovation

Efficiency

堡豐工業股份有限公司

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